



Family Owned and Operated since 2005

# 45+ years experience

providing

# Vibration Analysis, Training & Diagnostic Measurement

consulting services nationwide

## We provide:

- ✓ Route-Based Vibration programs
- ✓ Motion Amplification Video Surveys
- ✓ Advanced Diagnostic Vibration Testing
- ✓ Wireless Sensor Installation & Monitoring
- ✓ Remote Vibration Monitoring and Analysis
- ✓ Floor Vibration Studies
- ✓ Noise Studies
- ✓ Vibration Mentoring, Training & Certification

# Serving industries nationwide including:

- Manufacturing
- Aluminum
- > Technology
- Water Treatment
- Tooling
- Research
- E- Component Mfg.

- Power Generation
- Food & Beverage
- > Cement
- Pulp & Paper
- Mining
- Service
- Local Municipalities
  Government Agencies
  - And Many More





# **Top Services**



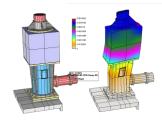
## **Route Based Data Collection & Analysis**

Vibration and stress wave measurements are used to determine the mechanical health of machines and identify bearing and gear faults. Including Database Creation & Tune-ups.



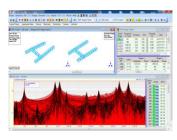
## **Motion Amplification Video Surveys**

Motion Amplification detects subtle motion and amplifies that motion to visible levels. Every pixel becomes a sensor creating millions of data points in an instant.



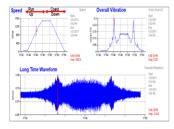
## **Operational Deflection Shape Studies**

Time or frequency based Operational Deflection Shape (**ODS**) studies are used to animate and analyze the motion of rotating equipment and structures.



# **Modal Analysis**

An experimental method of determining the natural frequencies, damping values and mode shapes of a structure.



## **Resonance Testing**

Resonance results whenever forced vibration, from mechanical faults, coincides with a natural frequency. At resonance, a small change in the exciting force produces a large change in vibration.





# **Additional Diagnostic Services**

## Wireless Sensor Sales/Installation/Monitoring/Analysis

Providing wireless sensor solutions for continuous machine monitoring and diagnostic testing.

## **Acceptance Testing**

To test and evaluate components for compliance & acceptability related to vibration and/or sound.

### **Remote Data Analysis**

Remote analysis and reporting of route-based data, online data or any diagnostic measurements.

## **Short or Long-Term Monitoring**

Short or long-term monitoring of vibration or process signals. Monitoring instrumentation is capable of measuring and storing long time waveform captures, trends, spectrums, and detailed waveforms.

## **Fan/Rotor Balancing**

Dynamic balancing of rotating equipment in-situ.

## **Turbine Startups**

Multi-channel measurement and data analysis of turbine startups and shutdowns. Including Speed, Orbits, Shaft Centerline, and Shaft **Position** measurements.

## **Sound/Noise Studies**

Airborne noise measurement used to diagnose vibration on rotating machines, investigate neighborhood noise or document fence-line noise and human exposure levels.

## **Permanent Vibration Sensor and Tachometer Installations**

Including spot face/surface prep, epoxy/drill and tap, connector & junction box wiring

## **Phone Support**

For all vibration related services.







# **Special Measurements**

### **Seismic Vibration Studies**

Floor vibration, structure or ground vibration monitoring and analysis. Used for vibration sensitive equipment and slow speed equipment.

### **Product Defect Analysis**

To investigate product quality issues. Signal types include flow, pressure, vacuum, density, speed, displacement, force or any other analog signal.

### **Speed Variation or Torsional Analysis**

Used to identify dynamic changes in shaft torsion, rotational or linear speed.

### **Displacement Measurements**

Static or dynamic measurement of displacement using eddy current, laser and Motion Amplification camera systems.

### **Ultrasonic Measurement and Analysis**

Used to identify air or fluid leaks, mechanical or electrical faults or corona in power distribution.

### **Ultrasonic Thickness and Inspection**

Used to determine the thickness of metal castings, metal components and concrete structures.

#### **Phase Studies**

Relative or absolute phase studies to diagnose the source of vibration issues.

# 4X Diagnostics Vibration Training, Mentoring and Certification

We provide public and on-site vibration training, mentoring and vibration certification courses for many subjects including:

**Basic Data Collection & Best Practices** 

Onsite Custom Mentoring available **Fundamentals of Vibration Analysis** 

**Advanced Vibration Analysis Techniques** 

Operational Deflection Shape, Modal Analysis & MEscope training

**Motion Amplification Workshop** 

**Route Database Training & Tune-up** 

**Rotor Balancing Workshop** 

**4X DIAGNOSTICS** 





# **Mobius Institute Training Courses**

4X Diagnostics is a certified Mobius training instructor and reseller of Mobius training products in North America

Call for pricing and to schedule web-based video training, public courses and online classroom training and certification delivered by a certified Mobius instructor.

## **Vibration Analysis**

Learn to be an effective vibration technician and progress to master analyst - capable of managing a condition monitoring program, diagnosing the widest range of fault conditions, verifying and correcting resonance and balance problems - with interactive simulations that make everything easy to understand.



# ISO Category I

Basic Vibration Analysis

ISO Category II
Intermediate Vibration Analysis

ISO Category III

Advanced Vibration Analysis



Training and accredited certification program provides the knowledge, qualifications, and growth path to enable a reliability program to be run successfully.



ARP-A Reliability Advocate

ARP-E

Reliability Engineer

**ARP-L**Reliability Program Leader







## **Broadsens Wireless Sensors**

4X Diagnostics is proud to partner with Broadsens Corporation for wireless sensor solutions.

Broadsens provides industry-leading wireless vibration & temperature sensors, and wireless high temperature sensors used for predictive maintenance, industrial IOT and machine condition monitoring.

Vibration | Strain | Pressure | Temperature | Flow | Inclination Shock | Thickness | Displacement | Distance | Crack | Corrosion Leak | Delamination | Angle



- Easy Sensor Management
- Visualize Real-Time Data
- Historical Data Review
- Analytical Tools
- Free Software Upgrades

## Applications include:

- ✓ Machine Condition Monitoring
- ✓ Wireless Vibration Monitoring
- ✓ Industrial Internet of Things
- ✓ Structural Health Monitoring
- ✓ Composite Health Monitoring
- ✓ Ultrasonic Thickness Measurement
- ✓ Underground Leak Detection





Installation, remote monitoring and analysis services available. Contact us or for more information on pricing and options.





# **ODS/Modal Software – MEscope VES**

4X Diagnostics sells and supports MEscope VES Operational Deflection Shape, Modal Analysis and **new MEscope ODS video** software, which makes it easier for you to observe and analyze noise & vibration problems in machinery.



Renew your Software Maintenance & Support (SMS)

Updates: Gain full functionality of the latest software improvements & upgrades

Avoid extra fees when renewing

Get phone and e-mail support through Vibrant Technology

Upgrade and gain access to more with your software

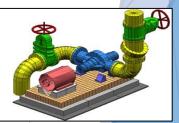
Visual Modal – Obtain Modal Parameters

Visual SDM – Experiment with Structural Modifications.

Visual Experimental – (FEA)Finite Element Analysis







\*\*We are your authorized reseller\*\*

Contact us or for more information, pricing, package options or to renew support